

Address: Road 8. Yanshan Industrial Estate, Shangrao City, 334500, Jiangxi Prov., CHINA

Tel: +86-18024335478 E-mail: aaron@dgork.com

MATERIALS TEST REPORT

FKM75 BROWN (V7503) COMPOUND

ASTM D2000 M2HK 757 A1-10 B38 EO78 EF31 F15

Press Cure	Post Cure Sheet : 16 hrs230°C Button : 16 hrs 230°C				
Sheet : 10min 170°C					
Button : 10 min 170 $^{\circ}\mathrm{C}$					
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD		
HARDNESS SHORE A	75°±5	72	D2240		
TENSILE STRENGTH, MPA, MIN	≥7	11.53	D412		
ULTIMATE ELONGATION, %, MIN	≥150	241.01	D412		
SPECIFIC GRAVITY (g/cm³)		2.18	D297		
HEAT RESISTANCE 70 H . AT 250 °C (A1-10)					
CHANGE IN HARDNESS, POINTS	+10	+1	D573		
CHANGE IN TENSILES STRENGTH, %	-25	-0.78			
CHANGE IN ULTIMATE ELONGATION,MAX %	-25	-14.14			
COMPRESSION SET, MAX, 22H AT 200℃ (B38)	≤30	22.69	D395		
FLUID RESISTANCE FUEL.101. 70H AT 200℃ (EO78)					
CHANGE IN HARDNESS, POINTS	-15~+5	-8	D471		
CHANGE IN TENSILES STRENGTH, MAX %	-40	-21.5			
CHANGE IN ULTIMATE ELONGATION,MAX %	-20	-12.3			
CHANGE IN VOLUME %	0~+15	+8.62			
FLUID RESISTANCE FUEL C, 70H AT 23°C (EF31)					
CHANGE IN HARDNESS, POINTS	±5	-3	D471		
CHANGE IN TENSILES STRENGTH, MAX %	-25	-15.62			
CHANGE IN ULTIMATE ELONGATION, MAX %	-20	-12.6			
CHANGE IN VOLUME %	0~+10	+5.2			
LOW-TEMPERATURE BRITTLENESS NONBRITTLE			_		
AFTER 3MIN AT -25°C (F15)	NONBRITTLE	PASS	D2137		

Remark:

- 1. The data are based on testing slabs I buttons and are for reference purpose only..
- 2. Our compound can meet above -mentioned ASTM 2000 Spec.
- 3. This information is, to the best of our knowledge, accurate reliable to the date indicated.
- 4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that
- the same results can be obtained other laboratories, using different conditions by the preparation and -evaluation of the samples.

Approved By Frank	cie Fang Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
-------------------	----------------------	----------	------------	-------------